

# Center Rebuild Kit

406955A

EN

## Husky® 3300 Diaphragm Pumps

### Kits 24K850, 24K851 and 24K955



#### Important Safety Instructions

Read all warnings and instructions in the Husky® 3300 Air-Operated Diaphragm Pump Repair/Parts manual. Save all instructions.

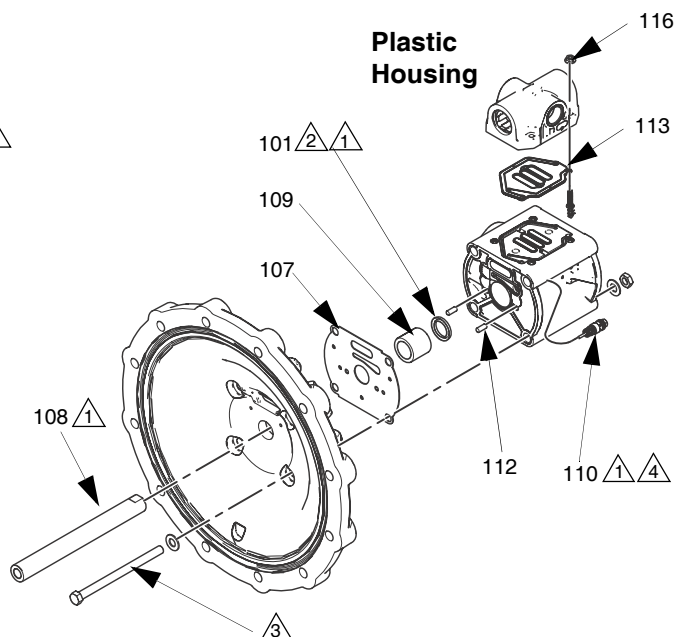
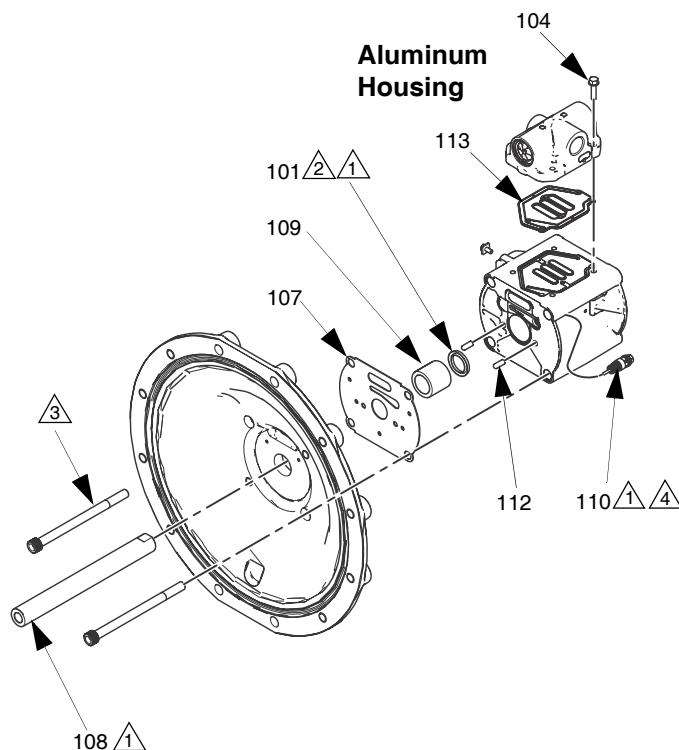
| Ref. | Description                                        | Qty. |
|------|----------------------------------------------------|------|
| 101  | U-CUP, center shaft                                | 2    |
| 104  | SCREW, M6 x 25<br>(for use with aluminum housings) | 4    |
| 107  | GASKET, air cover                                  | 2    |
| 108  | SHAFT, center                                      | 1    |
| 109  | BEARINGS, center shaft                             | 2    |
| 110  | PILOT VALVE ASSEMBLIES                             | 2    |
| 112  | PINS, dowel                                        | 4    |
| 113  | GASKET, air valve                                  | 1    |
| 116  | NUT (for use with plastic housings)                | 4    |
| ---- | GREASE, packet                                     | 1    |

① Apply lithium-based grease.

② Lips must face out of housing.

③ Aluminum: Torque to 30-40 ft-lb (40.7-54.2 N•m).  
Poly: Torque to 25-35 ft-lb (33.9-47.5 N•m).

④ Torque to 20-25 in.-lb (2.3-2.8 N•m).



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